

Split

Work Order ID 54813-2



Page 1

December 22, 2009 1:26:43 PM

Item ID: D3708-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle

Start Date: 1/05/10

Start Qty: 6.00



Cust Item ID:

Required Date: 1/15/10

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: CY

Date: 09/12/23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3708

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg 12- mark, cut notch and deburr as per dwg 13- form
and bend angle as per dwg D3708 using DT9019 template

SB 10/03/10

7 m-10 10/03/10

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

5 wks/10

(X4)

120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

10/03/10

(X4)

POSITIVE RECALL

EFFECTIVE 10-03-01

AUTH

U Matt Koots

RELEASED

DATE

10-03-10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54813

December 22, 2009 1:26:43 PM



Page 2

Item ID: D3708-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle

Start Date: 1/05/10 Start Qty: 6.00



Cust Item ID:

Required Date: 1/15/10 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

BL 10-3-10

(4) (4)

140



Packaging

Packaging

Identify as per dwg & Stock Location: 86

0.00

Memo

0.00

10/03/11 (4)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/11 (4)

MF

10-3-11

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

December 22, 2009 1:26:42 PM

Page 1

Work Order ID: 54813



Parent Item: D3708-3



Parent Item Name: Angle

Start Date: 1/05/10

Required Date: 1/15/10

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6A.750W0.625	063	Purchased	No				f	0.0000	9.5400			



angle .750 x .750 x .625w 063w



10.02.25

M117066

m-1
10/03/01

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

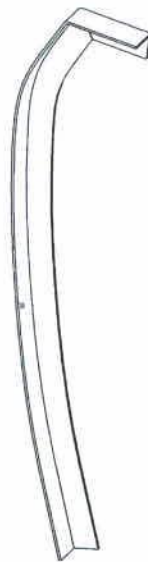
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3708-1 ANGLE



D3708-3 ANGLE

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WORK ORDER
NO. 54813

C209112123

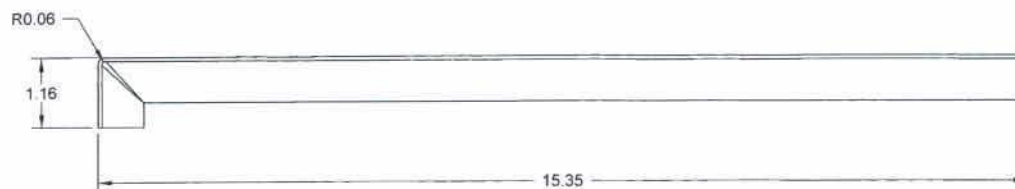
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09/04/01

NOTES:

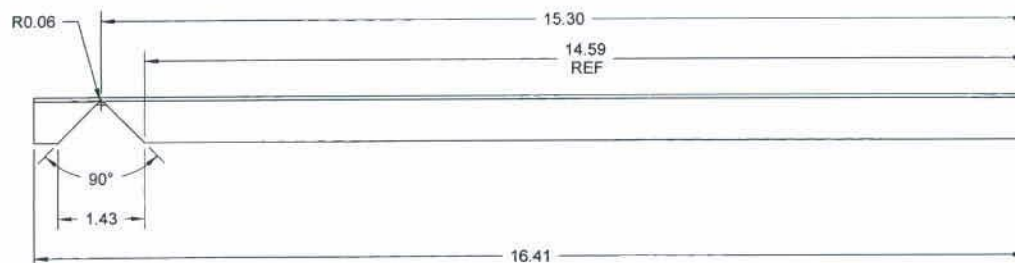
- 1) MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE, 0.75 X 0.75 X 0.063
PER AMS-QQ-A-200/8
(REF. DART SPEC. M6061T6A750XW063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3708-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3708-1 = 0.16 lbs
D3708-3 = 0.14 lbs
- 8) CONTROL SHAPE PER DT9019 TEMPLATE

A		NEW ISSUE		MB		08.02.14	
REV.		DESCRIPTION		BY		DATE	
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APPROVED							
DE APPR.							
DATE		08.02.14					

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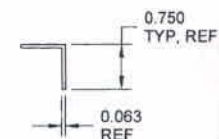


D3708-1 ANGLE
(MAKE FROM D3708-1F)



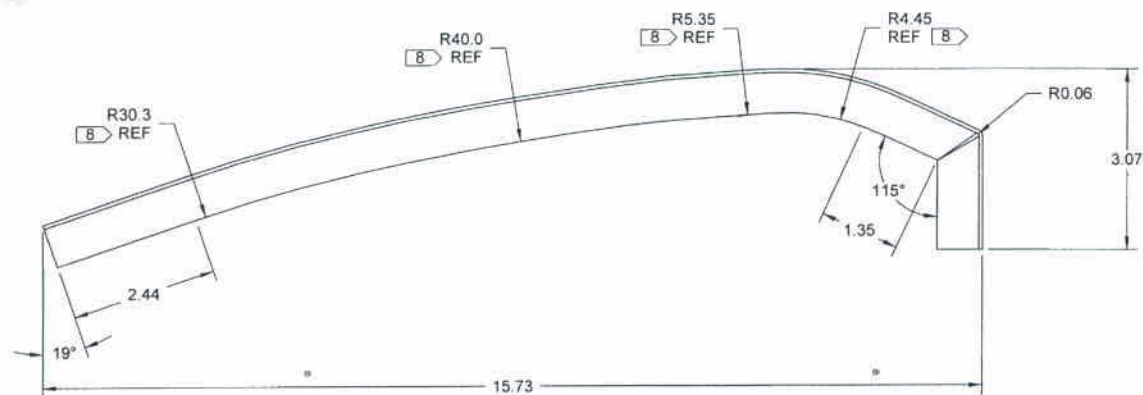
D3708-1F FLAT PATTERN

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NO. 54813

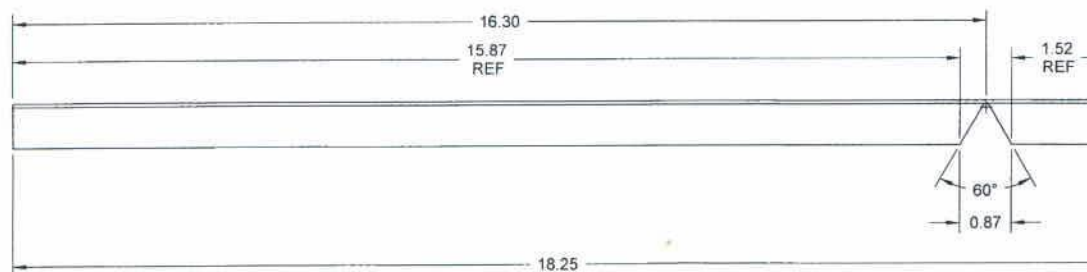


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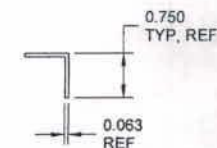


D3708-3 ANGLE
(MAKE FROM D3708-3F)



D3708-3F FLAT PATTERN ANGLE

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